



DEFENSE CONTRACT MANAGEMENT AGENCY
DCMA - STERLING HEIGHTS
35803 MOUND RD
STERLING HEIGHTS, MI 48310

IN REPLY
REFER TO DCMAC-MDQ

06 Oct 2016

1. INVESTIGATOR'S CONTROL NUMBER: S2305A20160069

2. FROM: QDR DETROIT
DEFENSE CONTRACT MANAGEMENT AGENCY
6501 E 11 MILE RD
WARREN, MI 48397-5000

3. TO: ROBERT J MORSE
AVIATION AND MISSILE RESEARCH
5400 FOWLER RD

REDSTONE ARSENAL, AL 35898-5000

4. ORIGINATOR'S CONTROL NUMBER: WT4XBL-16-0013

5. CONTRACT NUMBER: SPRRA109D0045

6. NSN: 3110011648448

7. MANUFACTURER'S PART NUMBER/SERIAL NUMBER

A. PART_NUMBER: 406-310-402-101
B. SERIAL NUMBER: 1918

8. NOMENCLATURE: BEARING, BALL, DUPLEX

9. NAME AND ADDRESS OF COMPLAINT INITIATOR
JAMES R PERRING
602ND AVIATION SUPPORT BATTALION
UNIT 15203

APO,AP 96271-5203

10. NAME AND ADDRESS OF CONTRACTOR
BELL HELICOPTER TEXTRON INC
3255 BELL HELICOPTER BLVD
FORT WORTH, TX 76118-7630

11. REFERENCES AND DESCRIPTION OF DEFICIENCY

References: PHOTOS

Deficiency: BEARING WAS PULLED FROM TECHNICAL SUPPLY.
THE OUTER BEARING ALIGNMENT MARKS LINE UP,
BUT THE INNER BEARING ALIGNMENT MARKS DO NOT.

[ADDED BY CHARLES P LOHR\W81D17 WED SEP 07 08:43:57 EDT 2016]
TECH SUPPLY POC IS CW2 WASHBURN AT DIANE.E.WASHBURN.MIL@MAIL.MIL

12. CAUSE OF DEFICIENCY

A. Validation of Reported Deficiency:
CONTRADTRO STATES DEFIENCY IS INVALID
B. Cause of Deficiency:
NOT DETERMIEND
C. Responsibility for Deficiency:
NOT DETERMINED

13. CORRECTIVE ACTION (By Contractor)

A. Corrective Action:
NONE
B. Preventative Action:
NONE

14. CORRECTIVE ACTION (By Government)

A. Corrective Action:
NO ADJUSTMENTS TO SURVEILLANCE
B. Preventative Action:
NONE

15. EVALUATION OF CURRENT PRODUCTION
NO DEFECTIVE ITEMS IN SUPPLY

16. CONTRACTOR'S POSITION WITH RESPECT TO REPAIR OR REPLACEMENT

A. Contractor's Position with Respect to Repair or Replacement:
THE ATTACHMENT CONTAINS BOTH THE SUBJECT PQDR AND THE APPLICABLE PRINT
REFERENCED.
THE PQDR STATES THE REASON IS FOR THE INNER RACE ALIGNMENT MARKS TO DO LINE
UP.
THE PRINT REQUIRES ALIGNMENT MARKING ON THE OUTER RACE ONLY; NONE ON THE
INNER RACE.
IF YOU COULD PROVIDE A COPY OF THE PHOTOS REFERENCED IN THE PQDR I WILL
INVESTIGATE FURTHER.
B. Final Disposition:
AWAITIING INSTRUCTIONS

17. REMARKS AND/OR RECOMMENDATIONS

A. Previous/Other Shipment Data:
B. Need for Alert Notifications:
NONE
C. Credit:
NONE
D. Other Remarks:
NO ADDITIONAL COMMENTS

19. TYPE OF REPLY: Final

19A. REPLY DATE: OCTOBER 6, 2016

21. REVIEWED BY: DONALD A KELLER

22. APPROVED BY: DONALD A KELLER

Please contact the undersigned at 586-365-0529 or Email donald.keller@dcma.mil if any assistance is required.

DONALD A KELLER
DRPM